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Each

Thursday, 11/29/2007 11:01:07 AM Kim Johnston User **Process Sheet** Customer : CU-DAR001 Dart Helicopters Services **Drawing Name** : GASKET Job Number : 36017 Estimate Number : 12716 : NIA : D353635 Part Number P.O. Number S.O. No. : NA D3536 REV A : 11/29/2007 **Drawing Number** This Issue : N/A Prsht Rev. Project Number : SMALL /MED FAB First Issue **Drawing Revision** : 34828 Material Previous Run : 12/5/2007 Due Date Qty: Written By Checked & Approved By New Issue 07-02-14 JLM : Est Rev: Comment **Additional Product** Job Number: Description: Seq. #: Machine Or Operation: NEOPRENE SHEET 0.063 1.0 MNEO60S063 Comment: Qtv.: 0.6507 sf(s)/Unit Total: 13.0137 sf(s) **NEOPRENE SHEET 0.063** Batch: 105113 2.0 WATER JET Comment: FLOW WATER JET 1-Cut as per Dwg D3536 Dwg Rev:__ 1B07-12-6 Prog Rev: 2-Deburr if necessary 3.0 INSPECT PARTS AS THEY COME OFF MACHINE QC2 1307-12-6 Comment: INSPECT PARTS AS THEY COME OFF MACHINE 4.0 QC8 SECOND CHECK couls

Comment: SECOND CHECK

PACKAGING RESOURCE #1

Comment: PACKAGING RESOURCE:#1

PACKAGING 1

Identify and Stock

Location:





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Dart Aerospace Ltd WORK ORDER CHANGES W/O: **Approval** Approval QC Inspector DATE STEP PROCEDURE CHANGE By Chief Eng / **Date** Qty Prod Mar QA: N/C Closed: ____ Date: ____ **WORK ORDER NON-CONFORMANCE (NCR)** NCR: **Corrective Action** Section B **Description of NC** Verification Approval QC Inspector **Approval** STEP **DATE** Sign & **Action Description** Initial Section A Chief Ena Section C Date Chief Eng Chief Eng

NOTE: Date & initial all entries

Date:

Thursday, 11/29/2007 11:01:08 AM

User:

Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GASKET

Job Number: 36017

Part Number: D353635

Job Number:



Seq. #:

Machine Or Operation:

Description:

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QC21

FINAL INSPECTION/W/O RELEASE



<u> (26)</u>

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



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STEP	Р			Ву	Date Qty	Approval Chief Eng / Prod Mgr	Approv QC Inspect
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NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	36017
Description: Gasket	Part Number:	D3536-35
Inspection Dwg: D3536 Rev: A		Page 1 of 1

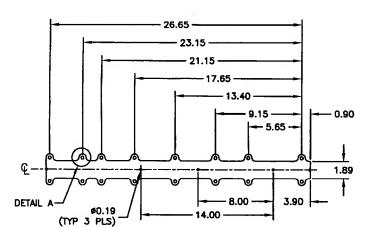
FIRST ARTICLE INSPECTION CHECKLIST

Х	First Article	Prototype
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Rev	Date	Change	Revised by	Approyed
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D3536-11 GASKET

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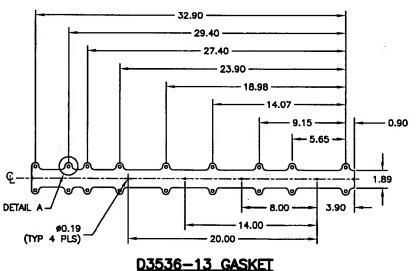
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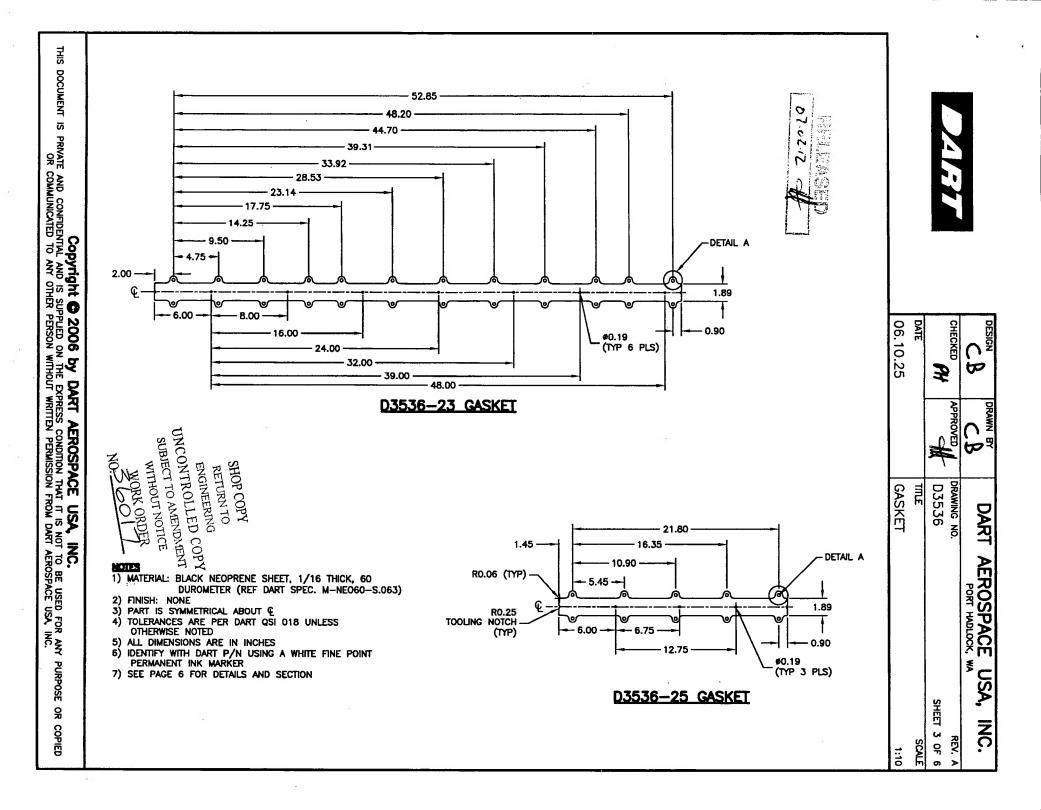
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- 2) FINISH: NONE
 3) PART IS SYMMETRICAL ABOUT &
 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
 6) IDENTIFY WITH DART P/N USING A WHITE FINE POINT PERMANENT INK MARKER
- 7) SEE PAGE 6 FOR DETAILS AND SECTION



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CHECKED	APPROVED /	DRAWING NO. REV. A
₹		D3536 SHEET 1 OF 6
DATE		TITLE SCALE
06.10.25		GASKET 1:10
Α	06.10.25	06.10.25 NEW ISSUE



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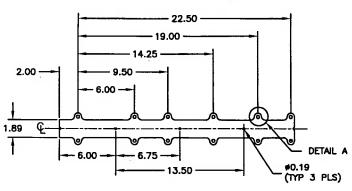
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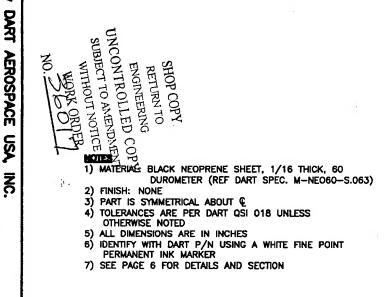
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5 OF 6 REV.

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PURPOSE

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COPIED

- 1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER (REF DART SPEC. M-NEO80-S.063)
- 2) FINISH: NONE
- 3) PART IS SYMMETRICAL ABOUT ©
 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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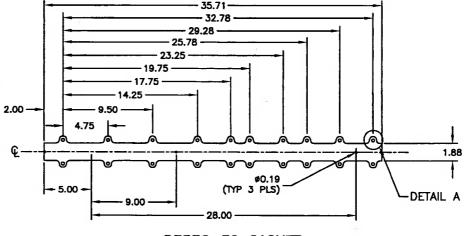
5) ALL DIMENSIONS ARE IN INCHES
6) IDENTIFY WITH DART P/N USING A WHITE FINE POINT PERMANENT INK MARKER
7) SEE PAGE 6 FOR DETAILS AND SECTION

SUBJECT TO AMENDMENT OF WITHOUT NOTICE

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WORK ORDER

NO. WORK ORDER



D3536-39 GASKET

07.02.12

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D3536-41 GASKET

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PURPOSE

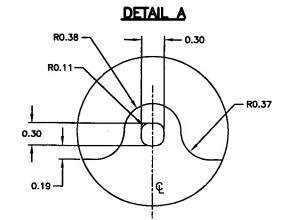
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 1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60
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- 2) FINISH: NONE 3) PART IS SYMM

- 2) FINISH: NONE
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